



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

D3294-1

Job Sheet 170921



Part No: D3294-1

Job Qty: 10 ea

Part Name: Bracket For Interior Window For -115



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP A 04.08.24 New issue KJ/JLM IPP Rev:B Now On Waterjet 07-03-26 JLM IPP Rev:C 08-07-16 Redesign part DD verified by:EC IPP Rev:D 08-10-06 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/08
100	Waterjet	10 pcs	2/8/18	2/8/18	0.00	3.21	Waterjet1		SC 18/02/08
110	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC2 Waterjet-1		SC 18/02/08
120	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC8-2		SC
130	Brake NC	10 pcs	2/8/18	2/8/18	0.08	1.38	Brake NC 1		DAS
140	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	2/8/18	2/8/18	0.00	0.76	HandFinish1		18-02-14
160	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC7-2		DAS
170	Small Fab	10 pcs	2/8/18	2/8/18	0.00	1.57	Small Fab-3		38
180	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC5		BR 18-02-15
190	Powdercoat	10 pcs	2/9/18	2/9/18	0.00	0.44	Powdercoat4		38
200	QC	10 pcs	2/9/18	2/9/18	0.00	0.00	QC3		38
210	Packaging	10 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1	ST435	FEB 16 2018
220	QC21-SA	10 Ea	2/9/18	2/9/18	0.00	0.00	QC21		FEB 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	18 sf (1.8 ea)	90-Start up Operation	
D3294-5	Doubler	10 Ea (1 ea)	170-Small Fab	F158754 1x F163833 1x F163454
MS20470AD4-5	Rivet, Universal Head	150 Ea (15 ea)	170-Small Fab	F1136851-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.080	18	53	0
170-Small Fab	D3294-5	10	8	0
	MS20470AD4-5	150	2,532	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Rec/Store/Packaging ☐ Other ☐ Supplier ☐
 S040762 Bracket For Interior Window For - 115 PART NO: D3294 - 1 Original Serial #: S040762 Revision: Operation: Start up Operation Change No:		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		02/09/18 Job No: 170921
OTHER : _____		

